

# Maturity Indices for Pigeonpeas

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## INTRODUCTION

Pigeonpeas (*Cajan cajan* L.) are grown extensively in Puerto Rico both for the fresh market and for canning. For canning operations, the pigeonpeas are purchased on a weight basis, and no objective or subjective quality indices are used to grade the raw product. As a result, the raw material entering the canneries varies in maturity from tender green to fully mature peas which makes it almost impossible to obtain uniform quality in the canned product. In order to improve the quality of the pack, it will be necessary that canners purchase the raw peas on a quality, rather than on a weight basis. To achieve this, it is necessary to establish suitable maturity indices for measuring the quality of the raw peas and to ascertain their suitability for canning.

No information has been published on the use of objective measurements to determine the maturity of pigeonpeas. However, many methods are available for measuring the maturity of peas (*Pisum sativum* L.) and field peas (*Vigna sinensis*). Makower has reviewed (1)<sup>2</sup> most of the tests in use to measure the maturity of peas. Of the several methods proposed, tenderometer readings, specific gravity, alcohol-insoluble solids, total solids, and starch content seem to be the most reliable. More recently Malcolm *et al.* (2) studied the suitability of these indices to measure the maturity of field peas obtaining a significant correlation between the stage of maturity and the moisture and alcohol-insoluble solids content, starch, resistance to puncturing by a penetrometer, and the percentage juice expressible by pressure.

It was assumed that pigeonpeas would follow a similar pattern of development to peas and field peas and therefore, similar indices could be used to measure the maturity. Consequently, the changes in starch, alcohol-insoluble solids, total solids, total sugars, specific gravity, and soluble-solid content during the development of the pigeonpea were studied.

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<sup>2</sup> Italic numbers in parentheses refer to Literature Cited, p. 69.

## MATERIALS AND METHODS

## SAMPLING

In the early part of this work, pigeonpeas of the "Saragateado" variety were harvested at different stages of development. Since the pigeonpeas increase in size during ripening, the fullness of the pods was used as a guide for harvesting according to the stage of development. The pods were shelled by hand and the peas grouped according to size. It was observed that the intensity of the green pigment could be used as index of maturity, as the green pigment slowly disappears during ripening. The peas were further subdivided into groups representing different stages of development as judged by the intensity of the green pigment.

Later, pigeonpeas of the Saragateado variety were harvested at different stages of development as follows: A plot of approximately 2.3 acres containing 4,148 trees was divided into 18 rows each containing about 230 trees. The rows were randomized for sampling. When the peas reached the stage of development where fully developed peas with intense green pigment were more abundant, the first two rows were harvested, all pods being picked, irrespective of the stage of development. Two rows selected at random were then harvested at intervals of 3, 6, 9, 12, 15, 20, 22, and 27 days after the first harvest. The pods from each picking were shelled by row in a Sinclair-Scott pilot-plant huller with a capacity of approximately 500 pounds of pods per hour. Representative samples of the shelled peas were taken for analysis. The numbers of undeveloped, fully developed, ripe, overripe, and dry peas were determined by count in each sample.

## ANALYTICAL METHODS

**Starch determination:** Starch was determined by the procedure described by Carter and Neubert (3) for the determination of starch in apples. One hundred grams of pigeonpeas are made into a slurry with 100 ml. of water in a Waring Blendor. To 7-9 gm. of the slurry in a 50-ml. beaker, 20 ml. of 7.8 N.  $\text{HClO}_4$  are slowly added with constant stirring. After standing for 10 minutes at room temperature, the mixture is transferred to a 1000-ml. volumetric flask and made to volume with distilled water, then filtered through No. 4 Whatman paper. Five milliliters of the filtered solution are transferred to a 100-ml. volumetric flask, 1 ml. of 5-percent KI sol. and 1 ml. of 0.1 N.  $\text{KIO}_3$  solution are added and the mixture is let to stand 5 minutes to develop color, and then completed to volume. Percentage transmittance is read in a Spectronic 20 colorimeter at  $620 \mu$ , with the instrument adjusted to 100 with a blank prepared in the same way as the sample, but decolorized by the addition of two drops of 0.16 N. sodium thiosulfate. The percentage of starch is determined from a curve prepared from the spectrophotometric

readings of known concentrations of starch isolated from pigeonpeas by the procedure described by Nielsen (4).

**Alcohol-insoluble solids:** Alcohol-insoluble solids were determined by the A.O.A.C. procedure (5). The sample for analysis was prepared by grinding in a mortar a 50-gm. sample with 50 gm. of sand. About 30 gm. of this preparation are transferred to a 600-ml. beaker and extracted for 30 minutes with 80-percent alcohol, at gentle boiling. After the extraction is complete, the sample is filtered, the solids are washed with alcohol until the filtrate is free of coloring matter, and the washed solids are transferred to an aluminum dish and dried at 100° C. for 2 hours.

**Total solids:** The total solids and moisture were determined by the A.O.A.C. procedures (6). A representative sample of pigeonpeas is ground in a mortar, and 10–15 gm. are weighed into an aluminum dish and dried to constant weight under vacuum at 70° C.

**Specific gravity:** Specific gravity was measured by the method of Jodidi (7) modified as follows: The volume occupied by a 50- to 100-gm. sample of pigeonpeas was determined from the water displaced when the sample was added to a known volume of water in a 250-ml. cylinder.

**Soluble solids:** Brix; a known weight of pigeonpeas was dispersed in a known weight of water in a Waring Blendor. Soluble solids expressed as Brix were determined by the use of an Abbee refractometer at room temperature (27° C.) on a clear filtrate from the prepared dispersion. Soluble-solid contents were calculated to the original weight of the raw peas.

**Total sugars as invert:** Total sugars as invert were determined by the A.O.A.C. procedure (8). Fifty grams of pigeonpeas are made into a slurry with 50 gm. water in a Waring Blendor. Thirty grams of the slurry are weighed into a 250-ml. volumetric flask, and neutralized with  $\text{CaCO}_3$ . One hundred and fifteen milliliters of 50-percent alcohol are added and the solution is boiled on steam for 1 hour, using a small funnel in the neck of the flask to condense the vapors. The resulting solution is cooled and allowed to stand overnight. Neutral 95-percent alcohol to complete the volume is added, the mixture is well mixed and allowed to settle, and filtered through rapid-filtering filter paper. Two hundred milliliters of the filtrate are transferred into a 400-ml. beaker and evaporated on a steam bath to 20–30 ml. The solution is transferred to a 100-ml. volumetric flask, enough saturated neutral lead acetate solution is added to produce a flocculent precipitate, it is allowed to stand 15 minutes, diluted to mark with distilled water, and filtered. The filtrate is delead with  $\text{Na}_2\text{CO}_3$  and filtered. Fifty milliliters of the prepared solution are inverted with 5 ml. of concentrated HCl at room temperature, which generally takes about 18 hours. Reducing sugars were determined after inversion by the Munson and Walker procedure (8).

## RESULTS AND DISCUSSION

The average values for starch and alcohol-insoluble solids, specific gravity, and total solids of pigeonpeas at different stages of development, as judged by the size of the peas and the intensity of the green pigment, are

TABLE 1.—*Starch, alcohol-insoluble solids, total solids (percent), and specific gravity of pigeonpeas at different stages of development*

Stage of development	Starch	Alcohol-insoluble solids	Specific gravity	Total solids
<b>Group A:</b>				
Young and tender, small, intense green pigment	3.50	10.3	1.017	19.7
	3.70	11.2	1.015	19.5
	4.98	16.1	1.039	18.9
	3.90	11.2	1.037	18.5
	3.80	12.6	1.030	13.5
	5.01	13.5	1.037	18.3
	6.60	15.5	1.048	21.2
	5.20	12.1	1.050	19.7
	5.30	12.4	1.047	19.2
	6.50	12.0	1.047	19.0
<b>Group B:</b>				
Mature, fully developed, predominantly green, but varying in color from green to yellowish-green	6.01	14.7	1.021	22.6
	10.05	17.3	1.021	26.1
	9.80	21.6	1.048	22.7
	10.11	16.0	1.050	22.5
	8.70	20.1	1.060	33.7
	11.30	21.8	1.064	24.9
	11.20	22.3	1.071	27.4
	10.70	19.5	1.076	27.6
	13.10	20.3	1.057	25.6
	13.40	22.9	1.072	26.3
<b>Group C:</b>				
Overripe, yellowish-green to almost completely devoid of green pigment	12.2	20.0	1.081	29.6
	14.8	23.3	1.083	29.0
	16.1	31.8	1.082	27.9
	16.7	26.1	1.100	22.1
	18.9	25.0	1.120	46.9
	18.2	27.5	1.140	31.1
	20.2	29.1	1.125	33.2
	19.85	25.0	1.083	30.5
	18.90	26.1	1.098	31.6
	19.10	31.6	1.098	32.7

given in table 1. Results of the statistical analyses of these data are shown in table 2; these show that the starch, the alcohol-insoluble solid content, the specific gravity, and the total solids increased as the pigeonpeas mature. Significant differences in starch, alcohol-insoluble solids, and total solids

were found among the three groups studied. A significant difference was found in the specific gravity between groups A and C, and between groups B and C, but not between groups A and B.

These results indicate that the starch, alcohol-insoluble solids, and total solids of pigeonpeas are adequate objective indices of maturity, while the specific gravity is not too reliable. The fact that the specific gravity in-

TABLE 2.—*Statistical analysis of data given in table 1*

Item	Mean values for groups—			Least significant difference between two means at—		Remarks
	A		C	5 percent P	1 percent P	
Percentage starch	4.849	10.482	17.495	2.61	3.52	Significant difference between groups at 1 percent P.
Percentage alcohol-insoluble solids	12.69	19.65	26.55	3.81	5.15	Do.
Specific gravity	1.0367	1.0530	1.101	.02290	.03092	Significant difference between groups A and C and B and C at 1 percent P. No significant difference between groups A and B.
Total solids	18.7	25.95	32.09	5.047	6.816	Significant difference between groups A and B and A and C at 1 percent P. Significant difference between group B and C at 5 percent P.

creased as the pea matured led us to regard these results with suspicion. It is probable that the failure to obtain a significant difference between groups A and B was attributable to experimental error, and to the lack of precision of the method employed for measuring the specific gravity. Since the specific gravity determination is made by measuring the volume of water displaced by a known weight of pigeonpeas, the presence of air bubbles and moisture in the sample affects the determination. Young, tender peas are usually wet and, when immersed in water, many air bubbles can be seen adhering to their surface, which may lead to a fairly great experi-

mental error when the method of volume displacement is used to measure the specific gravity at this stage of development.

Since pigeonpeas possess undetermined fruiting characteristics it is common to find peas at all stages of development, even on the same shrub. During harvesting, it is almost impossible to pick only peas at a certain stage of development, and, consequently, it is to be expected that the commercial produce will be a heterogeneous mixture of peas at many stages of development. Objective indices to be used for measuring the maturity of pigeonpeas should be capable of indicating differences between the heterogeneous mixtures at different intervals throughout the crop. If this is not possible, the use of objective maturity indices already discussed will be useless in the commercial harvesting of the crop.

TABLE 3.—Percentages of pigeonpeas tested which were at different stages of development

Type of peas	Percentage at indicated time interval between harvest in days								
	0	3	6	9	12	15	20	22	27
Small and undeveloped	25.5	9.5	16.5	10.5	16.5	14	5	14	7
Large, mature, green	72	90	78	80	67	62	49	48.5	44
Large, ripe, yellow color	0	.5	2	7	10.5	13	24	13.5	14.5
Dry	2.5	0	3.5	2.5	6	11	22	24	31.5

In order to test whether the objective indices already proved to show difference in maturity are suitable for indicating the maturity of the peas when harvested commercially, the pigeonpeas from 18 randomized plots were harvested at intervals of 3, 6, 9, 12, 15, 20, 22 and 27 days after the first picking, as described under "Sampling." In order to have a sample of pigeonpeas representing the whole plantation, pickers were instructed to pick all pods irrespective of the stage of development. When shelled, the sample consisted of a mixture of young tender peas, developed peas with intense green pigment, turning peas with greenish-yellow color, ripe peas completely devoid of green pigment, and dry peas. Although it is true that dry pods are not picked in commercial practice, it was decided to pick these as well in order to reduce any bias which might have been introduced by selective picking.

The number of peas at each stage of development for each harvest is given in table 3. It should be noted that the percentage of undeveloped peas was much higher in the first picking than in the last, while the percentage of yellow and dry peas increased from the 9-day harvest interval to the last picking. Using the intensity of the green pigment as a visual

TABLE 4.—*Physical and chemical characteristics of pigeonpeas harvested at 3-day intervals for a period of 27 days*

Characteristic measured	Data for time interval between harvest days indicated									
	0	3	6	9	12	15	20	22	27	
Percentage alcohol-insoluble solids	19.65	19.49	23.08	25.56	27.20	30.72	34.96	33.63	42.14	
Percentage starch	10.20	11.30	13.30	14.40	14.85	16.90	19.75	19.15	20.70	
Percentage total solids	24.0	25.5	28.5	31.0	28.75	38.0	42.75	43.75	46.50	
Percentage total sugars as invert	2.42	2.75	1.95	1.90	2.46	—	3.06	2.17	3.01	
Soluble solids—°Brix	8.1	13.4	11.0	9.90	10.70	16.5	14.40	19.1	26.80	
Specific gravity	1.1010	1.0830	1.071	1.1026	1.1292	1.1405	1.1465	1.1442	1.1688	
Percentage of fully developed green peas	72.0	90.0	78.0	80.0	67.0	62.0	49.0	48.5	44.0	

index of maturity, it can be concluded that the number of ripe peas, including the dry ones, increases with crop length. It is reasonable to expect that the starch and alcohol-insoluble solids, the total solids, and the specific gravity will increase progressively from the first to the last crop, and if these measures are adequate maturity indices, it should be possible to obtain a significant correlation between any of these values and the intensity of the green pigment.

The values obtained for starch, alcohol-insoluble solids, total solids, specific gravity, total sugar as invert, and the soluble solids as Brix, are given in table 4. It will be observed that, as expected, there is an approximately progressive increase in the starch, alcohol-insoluble solids, total solids, and specific gravity from the first to the last crop. It should also

TABLE 5.—*Correlation between percentage of fully developed green pigeonpeas and proposed objective indices*

Index	Range of values measured	Coefficient of correlation value		
		Experimental	At 5-percent level	At 1-percent level
Percentage alcohol-insoluble solids	19.65 -42.14	-0.9143	0.666	0.798
Percentage starch	10.20 -20.70	-.9458	.666	.798
Percentage total solids	72.00 -44.0	-.9043	.666	.798
Percentage total sugar as invert	2.42 - 3.06	-.4577	.707	.834
Soluble solids—°Brix	8.1 -26.8	-.0939	.666	.798
Specific gravity	1.071- 1.1688	-.9234	.666	.798

be noted that the change in the total reducing sugars and the soluble solids followed no definite pattern.

The correlation coefficients obtained from correlating the values of the proposed objective indices and the percentage of fully developed green peas are given in table 5. Correlation coefficients significant at 1-percent P. were obtained for starch, alcohol-insoluble solids, total solids, and specific gravity. No significant correlation was obtained between total sugars as invert and percentage of green peas, nor between soluble solids or degree Brix and green peas.

As may be seen from the values in tables 4 and 5, total solids, percentage of starch, alcohol-insoluble solids, and specific gravity, are good indices of maturity for pigeonpeas. For precise laboratory-control work the alcohol-insoluble-solids determination, although time-consuming, is to be preferred, as it is more consistent, and reproducible results can be obtained. Although the starch content is a good indication of maturity, the method is subject



to many errors which may lead to inconsistent results. Extreme care must be taken to completely solubilize the starch and avoid hydrolysis; otherwise, low starch values may be obtained.

Since total solids and moisture are intimately related, moisture content may be used instead of using total solids as a maturity index. In this case, it should be remembered that the moisture content of pigeonpeas varies inversely with maturity, being higher for tender and lower for mature peas. With the new infrared moisture-determination balances available, a moisture determination can be performed in a relatively short time, so the moisture content may prove to be an adequate index for routine determinations. Malcolm *et al.* (2) compared the A.O.A.C. vacuum-oven method with the infrared method for the determination of moisture in field peas, and concluded that the latter was less variable when replicate samples were compared. Similar results were obtained in this work when the A.O.A.C. vacuum-oven method was compared with the infrared method, using the infrared moisture-determination balance.

The specific-gravity determination, although less precise than the others, may be used as a field test for the determination of the maturity of pigeonpeas. In using this method it should be remembered that moisture in the sample and air under the skin, as well as the size of the sample, may introduce a large error which can result in failure to detect small differences in specific gravity.

#### SUMMARY

When pigeonpeas mature, there is an increase in the starch, alcohol-insoluble solids, and total-solids contents, and in the specific gravity, and a decrease in the intensity of the green pigment. A high correlation was obtained between the intensity of the green pigment and starch, alcohol-insoluble solids, total solids, and specific gravity. A high correlation was also obtained between the number of green peas in a heterogeneous sample containing peas at different stages of development and all of the above-mentioned measures. Any of these measurements can be used as a maturity index for pigeonpeas. Since the moisture content is directly related to the total solids, moisture can also be used as a suitable and reliable maturity index.

#### RESUMEN

Cuando el gandur madura, su contenido de almidón, sus sólidos insolubles en alcohol, sus sólidos totales y su gravedad específica aumentan gradualmente, mientras que el pigmento verde disminuye. Se ha encontrado que existe una correlación significativa entre la intensidad del pigmento verde y cada una de las condiciones del grano antes indicadas. Ha sido posible

también establecer una correlación, altamente significativa, entre el número de granos verdes en una muestra heterogénea que contiene gandures en distintas etapas de desarrollo, con el contenido de almidón, los sólidos solubles en alcohol, los sólidos totales y la gravedad específica. Se ha demostrado además, que cualquiera de estas medidas puede usarse como índice de madurez para indicar el estado de desarrollo del grano. Como el contenido de humedad y los sólidos totales están íntimamente relacionados, la primera de estas medidas puede usarse también como un índice de madurez.

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